

AFFIX WINDOWS



Edition 2

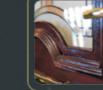












$D_{ m ear}$ Customer,

We are proud to present the Palladio Door Collection. We think you will agree that it has been worth waiting for. It is by a long measure, in our opinion, the finest composite door on the market today. In ten years research and development we have left no stone unturned in our quest for the perfect product.

Our approach to this was innovative and radical. The composition of the door differs from all others in its MONOCOQUE structure. This structure gives it a massive strength-to weight ratio and is protected in Europe by patent number 1766176 (Patents in the USA and Canada pending). Apart from the monocoque design there are a lot of other innovative features to this door. For instance, we have designed and manufactured a hinge exclusively for this door, so it is visually concealed unlike the more commonly used flag hinge, which is unsightly. Our glazing system with beads that look like wood is also very attractive. As is evident from the following pages, our wood grain finish is superb, due to the fact that all our tooling is made in house. In a very unique process we replicate exactly the finish of a real oak door, 100% true to the original. Another feature of the door is its excellent U value rating of 0.205 as tested by the "Lambda" testing method.

In addition to this, all our glass is triple glazed and we use edgetech warm edge seals for the lowest U value possible of 0.7.

We are dedicated to the pursuit of excellence and service to our loyal customers. We take this opportunity to thank you for your continued support. When we say the customer is king it is not an empty platitude, - we mean it!





Profile Developments

PALLADIO DOOR AND GLASS COLOUR INDEX

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Dublin	TG160 Red/ TG155Blue/ TG158 Black/ TG159 Black	39
Edinburgh	TG100/ TG101/ TG102/ TG103 Red	11, 12
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Seville	TG131 Red	10
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Automated state of the art stacking system



Door manufacturing plant



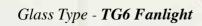
Advanced robotics manufacturing



CNC routing machine



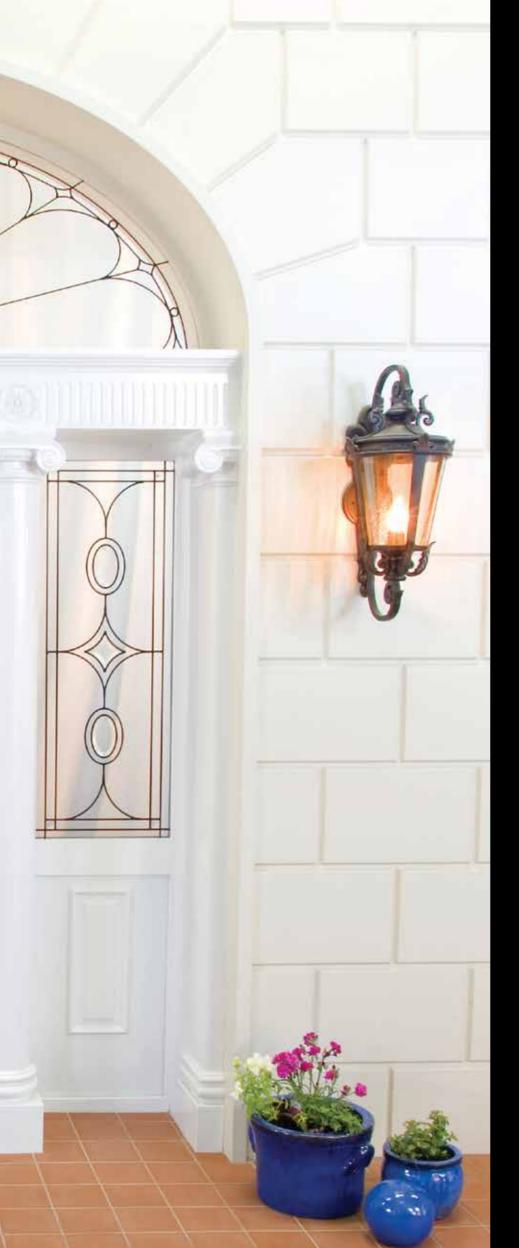
Door after routing operation



Door Type - **Georgian Solid** Glass Type - **TG5**

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(Min. Glass Width 360 mm)













Door Type - Georgian 2

(Min. Glass Width 210 mm)

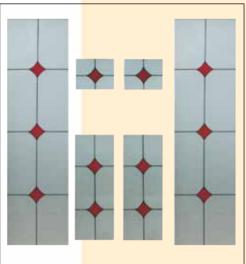


Door Type - Georgian 2

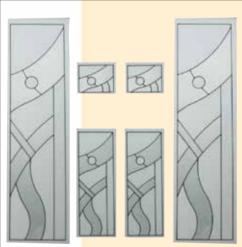
Glass Type - TG8



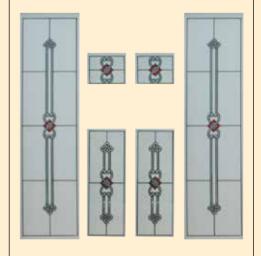
A fine example of our satinized glass for doors and sidelights. This product is produced in-house and is quite unique in it's crystal-like appearance as is evident in the picture on the left.



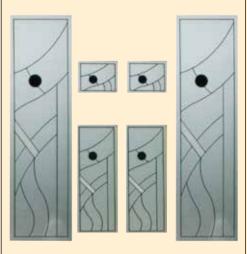
Gl<mark>ass Type - **TG9** (Min. Glass Width 150 mm)</mark>



Glass Ty<mark>pe - TG11 Satinized</mark> (Min. Glass Width 360 mm)



Glass Type - TG10 Satinized (Min. Glass Width 230 mm)



Glass Type - **TG12** (Min. Glass Width 360 mm)











Door Type - **Paris** Glass Type - **TG146 Satinized** (**Min. Glass Width 240 mm**)



Door Type - **Paris** Glass Type - **TG145 Satinized** (Side Light Min. Glass Width 200 mm)

All doors on this page available with Contemporary Cranked Pullbar Handle supplied with Heritage Slam Lock. Option of Fingerpull Escutcheon or Traditional Lever Handles also available.

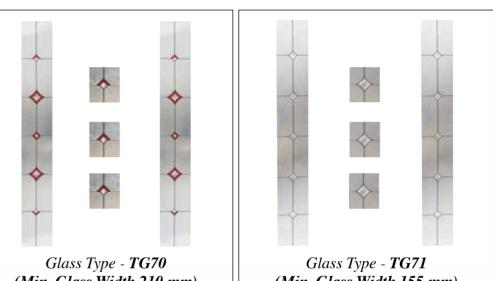
Please Note - All doors on this page supplied with spy view as standard



Please Note - All doors on this page supplied with spy view as standard



Door Type - Paris Glass Type - TG73 Satinized (Min. Glass Width 170 mm)



(Min. Glass Width 210 mm)

(Min. Glass Width 155 mm)

Door Type - Paris Glass Type - TG72 Satinized (Min. Glass Width 240 mm)

All doors on this page available with Contemporary Cranked Pullbar Handle supplied with Heritage Slam Lock. Option of Fingerpull Escutcheon or Traditional Lever Handles also available.





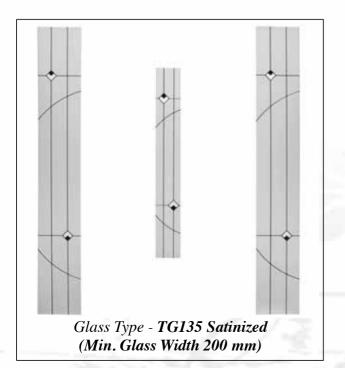
Door Type - Rome Glass Type - TG132 Satinized
(Min. Glass Width 200 mm)

Doors fitted with a Heritage Slam lock, it is recommended to have a PVC Threshold or Storm Guard Plus Rebated Threshold only. Please Note : Not A Storm Guard or a Storm Guard Plus Threshold



All doors available with Contemporary Cranked Pullbar Handle supplied with Heritage Slam Locking System. Option of Fingerpull Escutcheon or Traditional Lever Handles also available.

Please Note - All doors excluding the Seville supplied with spy view as standard





Door Type - Rome Glass Type - TG133 Satinized (Min. Glass Width 200 mm)



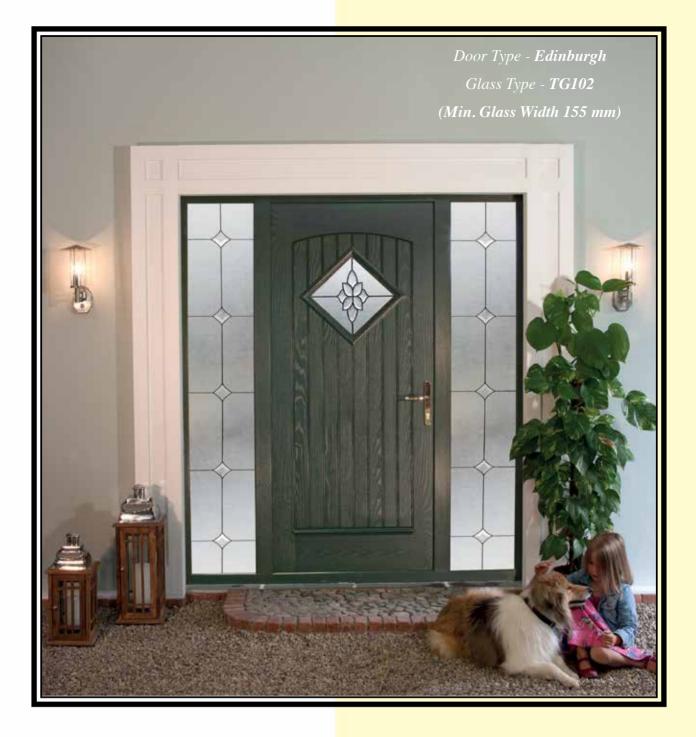
Door Type - Seville Glass Type - TG131 Satinized (Min. Glass Width 200 mm)

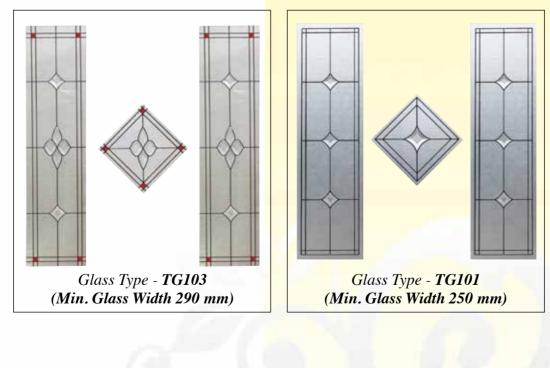


Door Type - Rome Gla

Glass Type - TG136 Satinized







 White
 Cream
 Red
 Blue
 Bog Oak
 Green
 Light Oak
 Rosewood
 Chartwell Green
 Anthracite Grey
 Silver Grey

 Image: Silver Grey
 Image: Silver Grey
 Image: Silver Grey
 Image: Silver Grey
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Door Type - Viking

Glass Type - TG129 Satinized

(Min. Glass Width 300 mm)







High Security Finger Pull Eschutcheon created to compliment both contemporary and period door designs. The cylinder is protected behind a steel security shield with a reduced risk of cylinder attack, snapping or drilling.

All doors on this page excluding the San Marco available with Curved or Pullbar Handle supplied with Heritage Slam Locking System. Option of Fingerpull Escutcheon or Traditional Lever Handles also available.





Door Type - Viking Glass Type - TG128 Satinized (Min. Glass Width 200 mm)



Door Type - Viking Glass Type - TG127 Satinized (Min. Glass Width 260 mm)

Door Type - **Picasso** Glass Type - **TG161 Satinized** (Min. Glass Width 200 mm)

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Please Note - All doors on this page supplied with spy view as standard

Doors fitted with a Heritage Slam lock, it is recommended to have a PVC Threshold or Storm Guard Plus Rebated Threshold only. Please Note : Not A Storm Guard or a Storm Guard Plus Threshold

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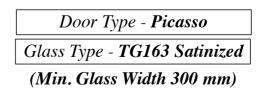


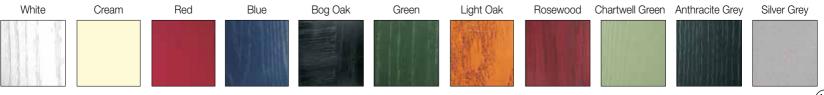


Door Type - Picasso Glass Type - TG162 Satinized (Min. Glass Width 120 mm)

Please Note - All doors on this page supplied with spy view as standard

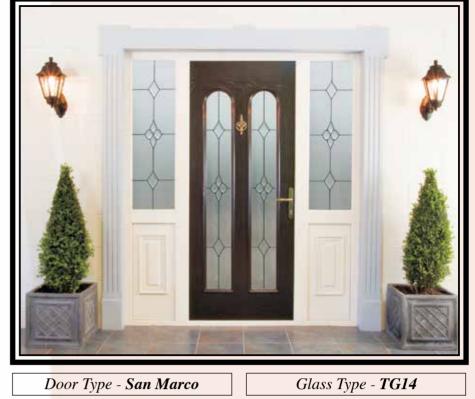




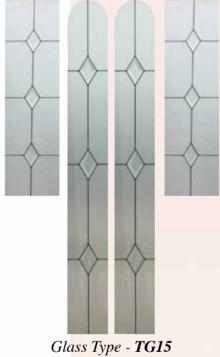


Door Type - San Marco Glass Type - TG13 Satinized (Min. Glass Width 230 mm)

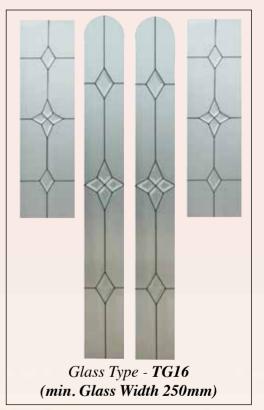


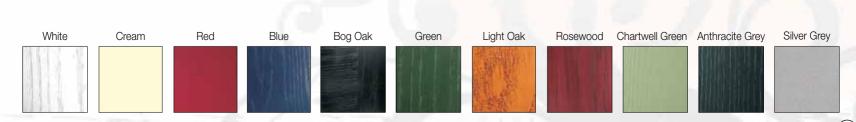


(Min. Glass Width 210 mm)

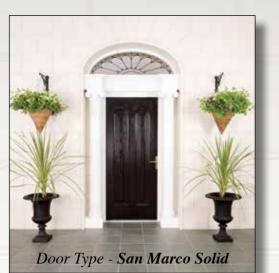


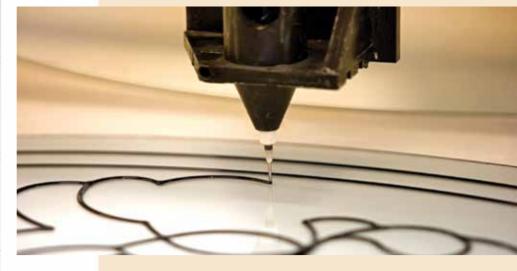
(min. Glass Width 150mm)







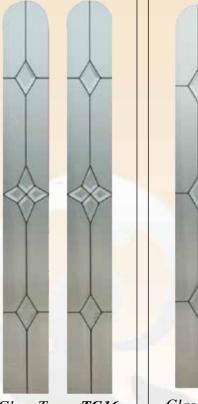


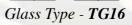


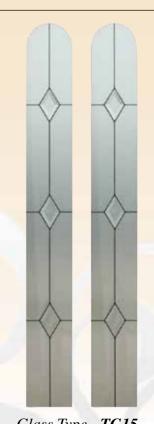


Door Type - San Marco Soild



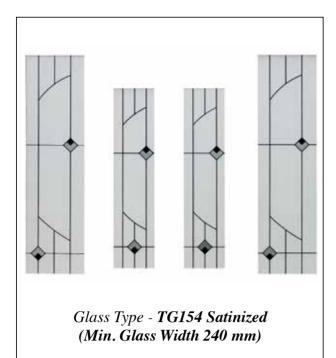






Glass Type - TG15







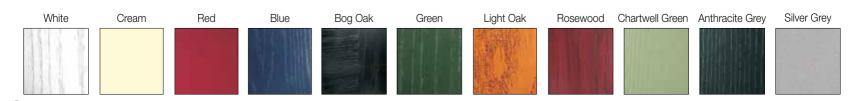
Door Type - Palermo Glass Type - TG152 Satinized (Min. Glass Width 200 mm)





Door Type - Palermo Glass Type - TG110 Satinized (Min. Glass Width 240 mm)

Door Type - **Palermo** Glass Type - **TG104** (**Min. Glass Width 260 mm**)





Door Type - Palermo Glass Type - TG182 Satinized (Min. Glass Width 240 mm)

Glass Type - **TG24** (Min. Glass Width 360 mm)





Door Type - Orpen Glass

Glass Type - TG175 Satinized

(Min. Glass Width 120 mm)



(1711. Guiss Willin 110 mm)



(Min. Glass Width 300 mm)

(Min. Glass Width 120 mm)





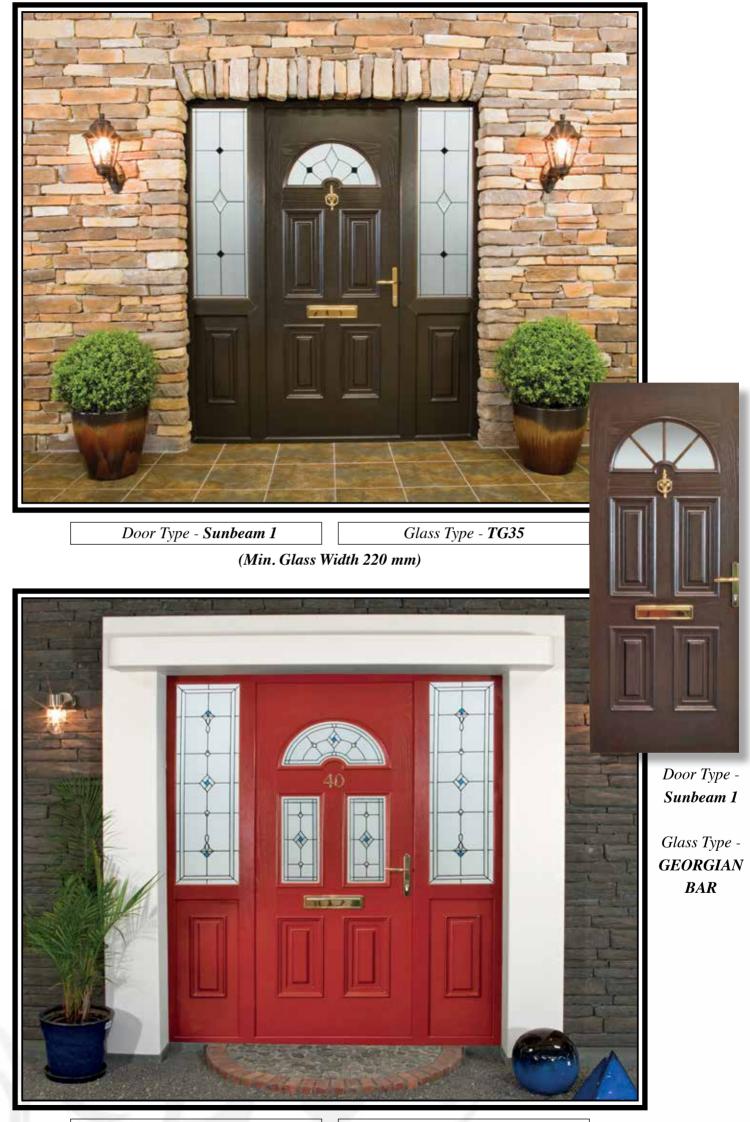
(Min. Glass Width 160 mm)



Doors fitted with a Heritage Slam lock, it is recommended to have a PVC Threshold or Storm Guard Plus Rebated Threshold only. Please Note : Not A Storm Guard or a Storm Guard Plus Threshold



Doors fitted with a Heritage Slam lock, it is recommended to have a PVC Threshold or Storm Guard Plus Rebated Threshold only. Please Note : Not A Storm Guard or a Storm Guard Plus Threshold



Door Type - Sunbeam 2

eam 2 Glass Type - TG36 Satinized (Min. Glass Width 230 mm)









Our designer handles add a stylish and contemporary look to our doors, ensuring customer satisfaction.

Our customers are spoilt for choice with such a wide variety of glass designs available.

Our unique door designs allow us to offer a style to suit every home owner.

Doors fitted with a Heritage Slam lock, it is recommended to have a PVC Threshold or Storm Guard Plus Rebated Threshold only. Please Note : Not A Storm Guard or a Storm Guard Plus Threshold



Door Type - Joyce

Glass Type - TG180 Satinized

(Min. Glass Width 240 mm)

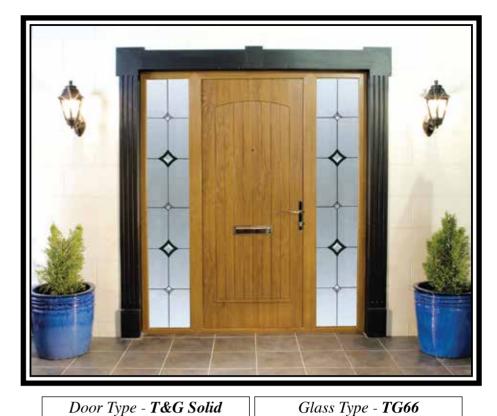
Door Type - Joyce

Glass Type - TG178 Satinized

(Min. Glass Width 180 mm) Doors fitted with a Heritage Slam lock, it is recommended to have a PVC Threshold or Storm Guard Plus Rebated Threshold only. Please Note : Not A Storm Guard or a Storm Guard Plus Threshold



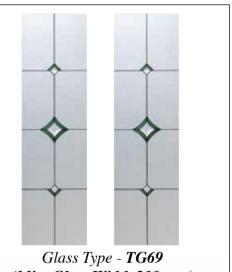
Please Note - T&G Solid available with spy view fitted as standard or with a spy view knocker as an opional extra



(Min. Glass Width 210 mm)



Glass Type - TG67 Satinized (Min. Glass Width 230 mm)



(Min. Glass Width 210 mm)

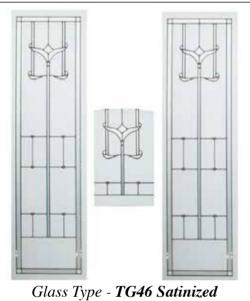
Door Type - **T&G Solid** Glass Type - **TG68** (Min. Glass Width 200 mm)



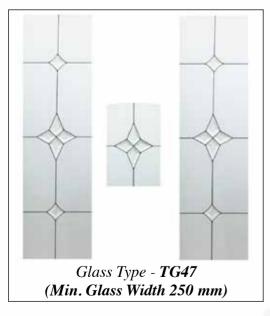


Door Type - T&G Glass Type - TG45

(Min. Glass Width 300 mm)

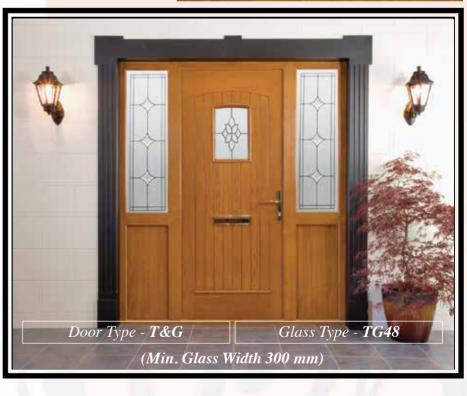


Glass Type - TG46 Satinized (Min. Glass Width 325 mm)



T&G Light Oak. This door demonstrates our distinctive woodgrain effect.







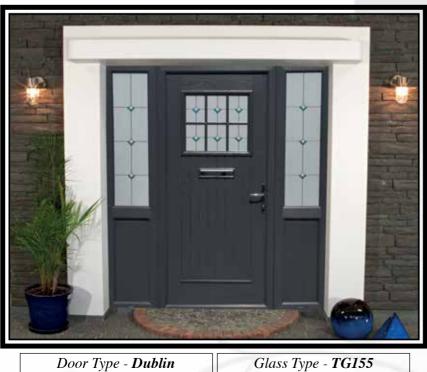


Door Type - Dublin Glass Type - TG158 Satinized (Min. Glass Width 260 mm)



Door Type - Dublin Glass Type - TG160 Satinized

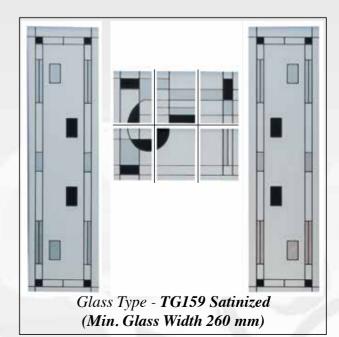
(Min. Glass Width 200 mm)



Door Type - Dublin Glass Ty (Min. Glass Width 140 mm)

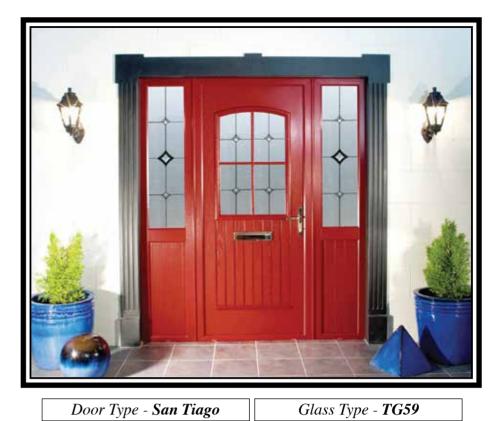


All doors on this page available with Contemporary Curved or Pullbar Handle supplied with Heritage Slam Locking System. Option of Fingerpull Escutcheon or Traditional Lever Handles also available.



Doors fitted with a Heritage Slam lock, it is recommended to have a PVC Threshold or Storm Guard Plus Rebated Threshold only. Please Note : Not A Storm Guard or a Storm Guard Plus Threshold





(Min. Glass Width 210 mm)





Glass Type - **TG60** (Min. Glass Width 280 mm)

> Door Type - Giza Glass Type - TG62 (Min. Glass Width 330 mm)



Door Type - Giza



Door Type - Naples





Specifications

Composite	65mm fibreglass reinforced Monocoque Composite Door, Patented Design protected in Europe by patent no 176617 Canadian and US Pending
Door Colours	White, Cream, Red, Blue, Green, Bog Oak, Rosewood, Anthracite Grey, Chartwell Green, Light Oak and Silver Grey. Please note: Half Sidelight Panels are not available in Silver Grey.
Double Rebate	Double rebate using two seals achieving excellent draught proofing
Single Door Slab Size	Min. 782 mm x 1855 mm Single Door Min. 878 mm x 1951 mm Max. 910 mm x 2095 mm With Frame Max. 1006 mm x 2191 mm Please Note: Minimum Size 858 with 57mm frame on lock side. with low Stormguard Plus threshold, max height 2181mm, min 1942mm with low Stormguard Plus rebated, max height 2162mm, min 1922mm with low Stormguard threshold, max height 2163mm, min 1923mm with 57mm uPVC threshold, max height 2171mm, min 1931mm
Heritage Slam Lock with Leaf Only	Less 96mm from complete door with frame Available for Liniar and Kommerling Profile only. Min Leaf Height 1900mm
Heritage Slam Lock with Frame	Including 1200 pull handle and 600 curved handle Min Size 911 - Paris, London, Rome, Viking, Edinburgh, Seville, T&G Min Size 901 - Dublin, Giza, Santiago
Heritage Slam Lock and Frame with Escutcheon	Min size 916 - Georgian, Naples, Cairo, Palermo Min size 891 - Sunbeam, T&G, Paris, London, Rome, Viking, Edinburgh, Seville Min size 901 - San Marco, Dublin, Giza, Santiago
Warning	Doors fitted with a Heritage Slam lock, it is recommended to have a PVC Threshold or Storm Guard Plus Rebated Threshold only. Please Note : Not A Storm Guard or a Storm Guard Plus Threshold
U Value rating	Door body U Value - 0.205, Triple glaze U value - 1.1, combined U value - 0.64 Solid Door U Value including frame - 0.85 / Glazed Door U Value including frame - 0.98
Glazing beads	Designed to be removed internally
Triple Glazing	Triple glazed units using warm edge, available in all doors. Backing glass, available as standard in Clear, Cotswold, Minister, Stippolite and Flemish. * other obscure glass available optional extra (time delay). All satinized triple glazed units available with clear glass only.
Lock type	2 hook 2 shootbolt 4 roller and deadlatch / Heritage Slam lock optional extra / PAS 23/24 Approved Thumb turns to be used with the Heritage Slam lock All door furniture and locks have a 12 month guarantee
Door numerals	Supply only available 0-9 in Gold, Chrome, Black and Satin Silver
Warning	In the event of a door being fitted behind a Glazed Patio Door, the area needs to be well vented to prevent the excessive build up of heat. Satinized and flemish glass may have imperfections as the raw material is prone to slight flaws or blemishes
Hardware	High quality handle, letter plate, door knocker solid or with spyview, all available with 12 month warranty. MANUFACTURED TO BS 7412. Please Note: Letterboxes can be fitted at the bottom of all doors if requested, this however is not compliant with building regulations.
Hardware Colour	Black, Gold, Bright Chrome, Satin Silver, Smokey Chrome and White. Door knobs supply only Gold and Chrome.
Handle type	Lever / Lever / Pad BS 7412 and BS 1670:1998
Handle Maintenance	Stainless pull handles must be maintained every few months with soap and water to avoid discolouration . Do not u any abrasive cleaners
Hinge type	Rebated hinge available White, Caramel, Black and Cream
PVC outerframe option extra*	70mm with galvanized steel reinforcing
PVC outerframe & Sidelight colour	White, Cream, Red, Blue, Bog Oak, Green, Rosewood, Light Oak, Chartwell Green, Anthracite Grey and Silver Grey available using 28mm triple glazed sidelights
Threshold	Extra strong - standard and low thresholds available
	Please note, owing to the photographic and printing process used, colour may vary from the printed brochure.

Accessories

Threshold Options



77mm uPVC Full Frame Threshold Distance from bottom of door leaf to bottom of threshold - 48mm



57mm uPVC Low Threshold Distance from bottom of door leaf to bottom of threshold - 28mm



Stormguard Low Aluminium Threshold Distance from bottom of door leaf to bottom of threshold - 20mm. Available in Gold and Silver.



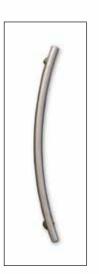
Stormguard Plus Threshold Distance from bottom of door leaf to bottom of threshold - **38mm**. Available in Silver only.



Stormguard Plus Rebated Threshold Distance from bottom of door leaf to bottom of threshold - 20mm. Available in Silver only.



Slendertech Handle



600mm Curved Handle

1200mm Offset Handle



Magnum Superior Series Cylinder (optional extra) Superior physical strength – Cylinder design that prevents lock bumping Anti-snap now with break points allowing interior key to work even if external snap damage occurs



Milenco The Mantis 3 Lock can be used with a Lever Lever or Lever Pad handle, the lock consists of ten locking points, four roller cams, two linear bolts, two hooks, a thumb latch and a dead bolt.

GU Automatic Electric Lock The GU Automatic lock gives automatic security. Simply close the door, 2 latches automatically throw and become rigid deadbolts which are locked against being forced back.



An automatic 5 point locking system which is operated as soon as the door closes.

Door Knockers





Doctors Knocker

Gold



Black

Gold

Bright Chrome



Satin Silver





Smokey Chrome

White

Letterbox

Chrome







Satin Silver





White

Escutcheon



Round Stainless Brushed Steel



Gold Finger Pull



Bright Chrome Finger Pull





Gold



Bright Chrome

Door Handles



Black Lever



Black Lever Pad



Gold Lever



Gold Lever Pad



Bright Chrome Lever



Bright Chrome Lever Pad



Satin Silver Lever



Satin Silver Lever Pad



Smokey Chrome Lever



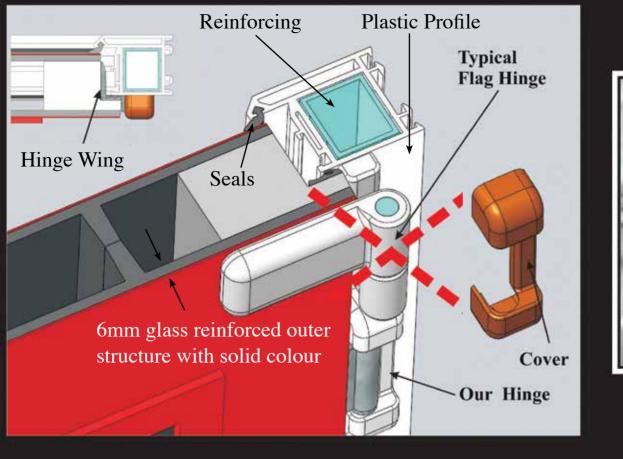




White Lever Pad

We have an extensive selection of furniture for our doors in various colours, enabling you to customise your door Our designer handles add a stylish and contemporary look to our doors, ensuring customer satisfaction.

Doctors Knocker available only in Bright Chrome and Gold. Urn Knockers also available with Viewer





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This 3D generated photo demonstrates the advantage of our unique hinge. As is evident from the above picture, this hinge is not attached to the outside of the door, and therefore enhances the appearance of the door, unlike a more conventional flag hinge - as seen on the left. Double seal and rebate.



MONOCOQUE structure and the advantage it holds over its competitors as demonstrated on the opposite page.

With Your Security And Safety In Mind



Above all we are a design and innovation led company, and this will always shine through in the finished product. We start with the project design, then manufacture the machine we require and finally manufacture the product. Figure 1 shows the oak pattern from which the final mould will be produced.



The picture above shows conventional composite doors, comprised of two 2mm skins bonded to a foam core.

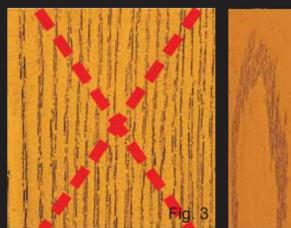


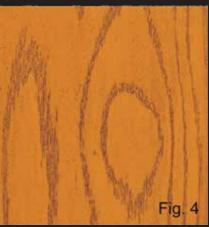
To dispel any lingering doubt you may have, we have carried out our own rudimentary test using a 4x4 vehicle.

Figure 2 shows finished door from the original tooling.

Figure 3 is a good example of bad tooling design that lacks character.

On the other hand, compare this to Figure 4 which you can judge for yourself.





AFFIX WINDOWS Profile Developments

Door Collection

GLIN, Co. LIMERICK, IRELAND.

Telephone: 00353-68-34312 (5 Lines) Fax: 00353-68-34492 Website: www.palladiodoorcollection.com - Email: info@profiledevelopments.com © Profile Developments have design copyright on all panel designs and glasswork designs

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www.palladiodoorcollection.com



